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Applications and Design

MAXIMATOR PLV series Air Amplifiers are suitable for the compression of pressurised air or nitrogen. The units are capable of increasing normal pressures of 4 bar or 6 bar to the desired final pressures. The PLV Air Amplifiers are operated with normal shop air and are provided with a variety of amplification ratios. All PLV Air Amplifiers can be supplied with an air control unit comprising a filter, pressure regulator with pressure gauge and an air shut-off valve. The desired operating pressure can be preset by means of the air control unit in correspondence with the different pressure ratios. We can offer you a choice between a standard PLV Air Amplifier Station

or a customised solution.



Burner cleaning



Purging of impurities by means of 16-bar pressure shocks.

Automotive sector

,AYRFU





Filling of tyres with 16-bar pressure.

Cleaning of varnishing systems (pigging)



The dyes are forced back into the tanks by means of a pressurised air-driven pig.



The compressed air from the standard air system is compressed to the desired higher final pressure. This is a simple, safe and economic mode of operation. Thus, expenditures for an in-house high-pressure system or a separate decentralised compressor plant can be saved.

The benefits of this design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required.

₄AYRFUL®

Air Amplifier GPLV 2 1200 l_N/min*





The benefits of the GPLV2 design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required, i.e. suitable for use in explosion-proof areas



The benefits of the GPLV 2-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receivers.
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	GPLV 2
Pressure ratio (i)	1:2
Air drive pressure (p_L) in bar	1 - 10
Max. discharge pressure (p) in bar	20 (16)1)
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^{\circ}C$	60
Air drive connection	BSP3/4"
Inlet connection	BSP1/2"
Outlet connection	BSP1/2"
Net weight in kg	20.5
(Station) net weight in kg	49.0
*atiplat proceura 6 barand aparating proceura 9 bar	

*atinletpressure6barandoperatingpressure8bar and 50 % operating time

1) Limited by pressure vessel rating











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Air Amplifier SPLV 2 960 l_N/min*





The benefits of the SPLV2 design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required, i.e. suitable
 - for use in explosion-proof areas.





The benefits of the SPLV 2-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receiver.
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	SPLV 2
Pressure ratio (i)	1:2
Air drive pressure (p_L) in bar	1 - 10
Max. discharge pressure (p) in bar	20 (16)1)
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^{\circ}C$	60
Air drive connection	BSP1/2"
Inlet connection	BSP1/2"
Outlet connection	BSP1/2"
Net weight in kg	8.5
(Station) net weight in kg	16.0

*atinletpressure6barandoperatingpressure8bar and 50 % operating time

1) Limited by pressure vessel rating

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SPLV2-Performance graph



Air Amplifier MPLV 2 580 l_N/min*

MAXIMATOR®

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The benefits of the MPLV 2 design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- $1 \, {\sf No\, electrical\, installations are required, i.e.\, suitable}$

for use in explosion-proof areas.



The benefits of the MPLV 2-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receiver
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	MPLV 2
Pressure ratio (i)	1:2
Air drive pressure (p_L) in bar	1 - 10
Max. discharge pressure (p) in bar	20 (16) ¹
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^{\circ}C$	60
Air drive connection	BSP3/8"
Inlet connection	BSP3/8"
Outlet connection	BSP3/8"
Net weight in kg	3.3
(Station) net weight in kg	13.0

*at inlet pressure 6 bar and operating pressure 8 bar and 50 % operating time

1) Limited by pressure vessel rating





MPLV 2 - Performance graph Example: 1600 1400 1400 Output flow rate (l_N/min) 1200 consumption (l_N/min) 8 ba 1200 1000 1000 6 bar 800 Inlet pressure 800 600 4 ba 600 400 2 bi 400 Air 200 200 0 2 10 \$ 0 Operating pressure (bar) — Outputflow rate

— Outputflowrate …… Air consumption

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Air Amplifier SPLV 3 230 l_N/min*





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The benefits of the SPLV 3 design are:

- 1 Selected pressure boosting upstream of individual consume
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required, i.e. suitable for use in explosion-proof areas



The benefits of the SPLV 3-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receivers.
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	SPLV 3
Pressure ratio (i)	1:3,2
Air drive pressure (p_L) in bar	1 - 10
Max. discharge pressure (p) in bar	32 (16) ¹
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^\circ C$	60
Air drive connection	BSP1/2"
Inlet connection	BSP1/2"
Outlet connection	BSP1/2"
Net weight in kg	8.5
(Station) net weight in kg	16.0

*atinletpressure6barandoperatingpressure8bar and 50 % operating time

1) Limited by pressure vessel rating



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SPLV3-Performance graph Example: An inlet pressure of 6 bar and an operating pressure of 15 bar yield an output flow rate of 230 l_v/min 3500 500 450 Output flow rate (I_N/min) 3000 400 [nim/N] 8 ba 2500 350 Inlet pressure 300 6 bar tion (2000 250 consump: 1500 200 150 1000 2 bai 100 Air 500 50 0 \$ r ŕ s, Operating pressure (bar) — Output flow rate - Air consumption

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Air Amplifier MPLV 4 50 l_N/min*





The benefits of the MPLV 4 design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required, i.e. suitable for use in explosion-proof areas.



The benefits of the MPLV 4-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receiver.
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	MPLV 4
Pressure ratio (i)	1:4
Air drive pressure (p_L) in bar	2 - 10
Max. discharge pressure (p) in bar	32 (16) ¹
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^{\circ}C$	60
Air drive connection	BSP3/8"
Inlet connection	BSP3/8"
Outlet connection	BSP1/2"
Net weight in kg	2.2
(Station) net weight in kg	5.3

*atinlet pressure 6 bar and operating pressure 16 bar and 50 % operating time

1) Limited by pressure vessel rating





MPLV4-Performancegraph Example: An inlet pressure of 6 bar and an 140 300 10 bar operating pressure of 8 bar yield an output flow rate of 50 l/min. Output flow rate (l_N/min) 120 250 Air consumption (l_N/min) Inlet 8 ba 100 pressure 200 6 bar 80 150 4 ba 60 100 40 50 20 2 ²C n.b ŝ 2 ŝ Operating pressure (bar) Outputflowrate Air consumption

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Air Amplifier GPLV 5 360 l_N/min*

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The benefits of the GPLV5 design are:

- 1 Selected pressure boosting upstream of individual consumers.
- 1 Zero energy consumption after final pressure is attained.
- 1 No electrical installations are required, i.e. suitable for use in explosion-proof areas



The benefits of the GPLV 5-Station are:

- 1 Pressure pulsation rates lower than compared to units without air receivers.
- 1 Any air consumption peaks are compensated by the air receiver volume reserve.
- 1 Operating pressure can be adjusted by means of a reducing regulator.

Technical data:

Туре	GPLV 5
Pressure ratio (i)	1:5
Air drive pressure (p_L) in bar	1 - 10
Max. discharge pressure (p) ¹⁾ in bar	60 (40) ²⁾
Max. noise level	79 dB(A)
Max. operating temperature (T) in $^{\circ}C$	60
Air drive connection	BSP3/4"
Inlet connection	BSP1/2"
Outlet connection	BSP1/2"
Net weight in kg	20.5
(Station) net weight in kg	49.0
*at inlat proceure 6 bar and apparating proceure 9 bar	

2) Limited by pressure vessel rating

and 50 % operating time

1) Formula $5 \times p_L + p_A$













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Accessories

range

bar

8,5

61/8 /8BSP

bar

bar

5.0

6.0

8.0

16.0

40.0

10-30

P1

MAXIMATOR®

mim

Balltype

valve

0

PL OUT

ltem N°

3300.0142

3300.0143

3300.0144

3300.0145

3300.0146

Pressurised air outlet

ltem N°

Item N°

BSP 1/4" 3610.1636



BSP 1/2" 3630.0910 BSP 1/2" 3200.0129 BSP 1/2" 3300.0456 BSP 1/2" 3300.0457 BSP 1/2" 3300.3571 BSP1 1/2" 3300.1963 E

E R Item N° Е 26.0 BSP 1/8" 3300.0416 26.0 BSP 1/8" 3300.2080 30.4 BSP 1/4" 3610.2304 30.4 BSP 1/4" 3610.2411 52.0 BSP 1/2" 3300,1296 BSP 1/2" 3300.2074

> 3610.2402 3610.2305

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High-pressure pumps for oil, water, emulsions

- 1 Minimum maintenance, explosion-proof
- 1 Low energy consumption
- 1 Max. operating pressures 5,500 bar

Test benches for pressure, bursting pressure and pulse tests

- 1 Expansion hoses, tubing
- 1 Valves, fittings, bolted unions
- 1 Pressure gauges, pressure-operated switches
- 1 Pressure transducers, vessels
- 1 Special test benches

Gas boosters up to 1,500 bar

- 1 For pressurising nitrogen, oxygen, noble gases 1 Simple handling
- i simple nanoling
- 1 Explosion-proof due to pressurised air drive
- 1 Max. operating pressures 1,500 bar

Gas assist systems

- 1 Compressor stations with pneumatic, electrical or hydraulic drive
- 1 Control modules with 1, 2 or 4 valves
- 1 Compressor-control module combinations
- 1 Pressurised air / N_2 up to max. 500 bar

High pressurevalves, fittings and tubing

- 1 Stainless steel components in excellent workmanship
- 1 Temperature range 250 $^\circ\text{C}$ to + 650 $^\circ\text{C}$
- 1 Max. operating pressures 10,500 bar

Your Representative:



AYRFUL®

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